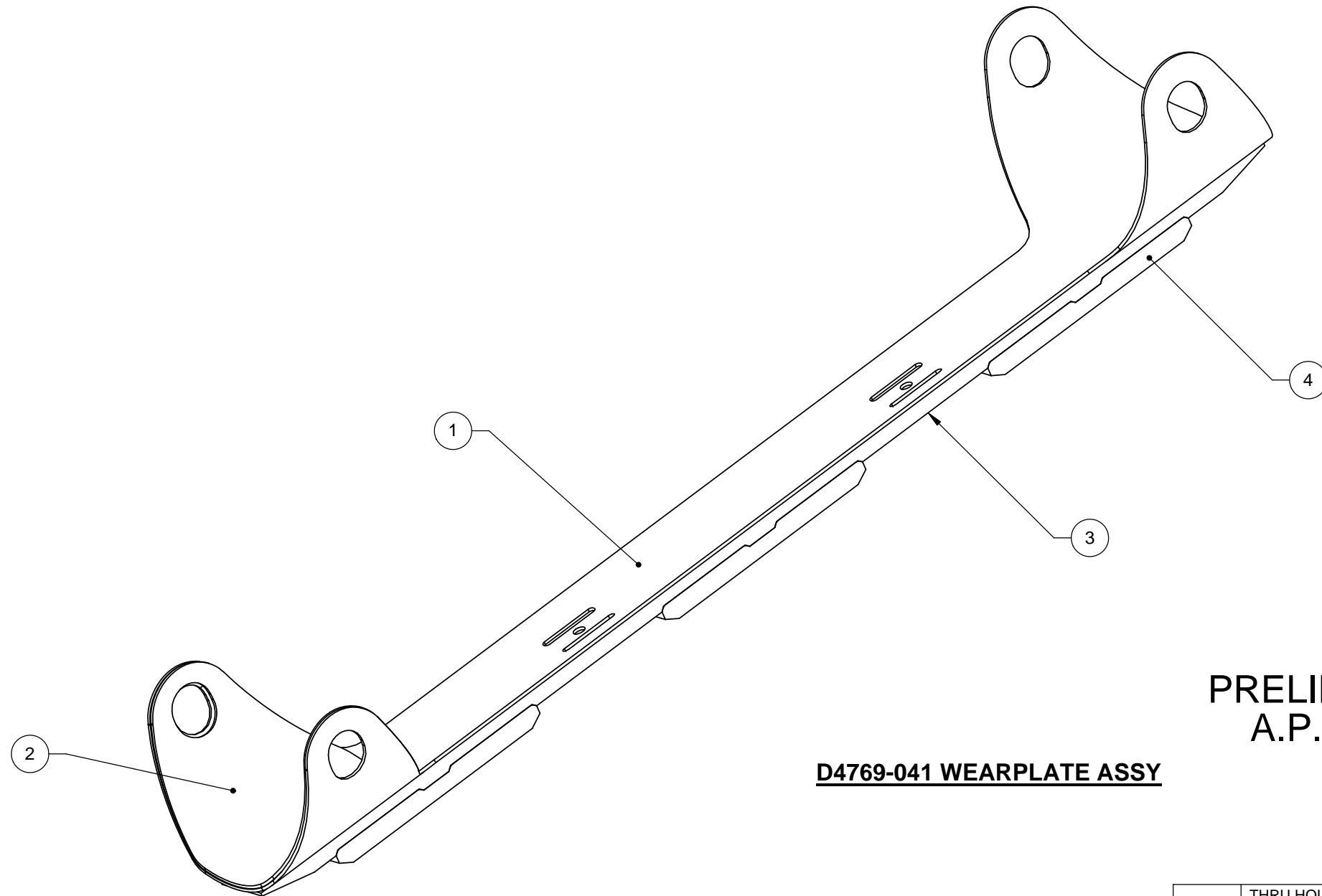
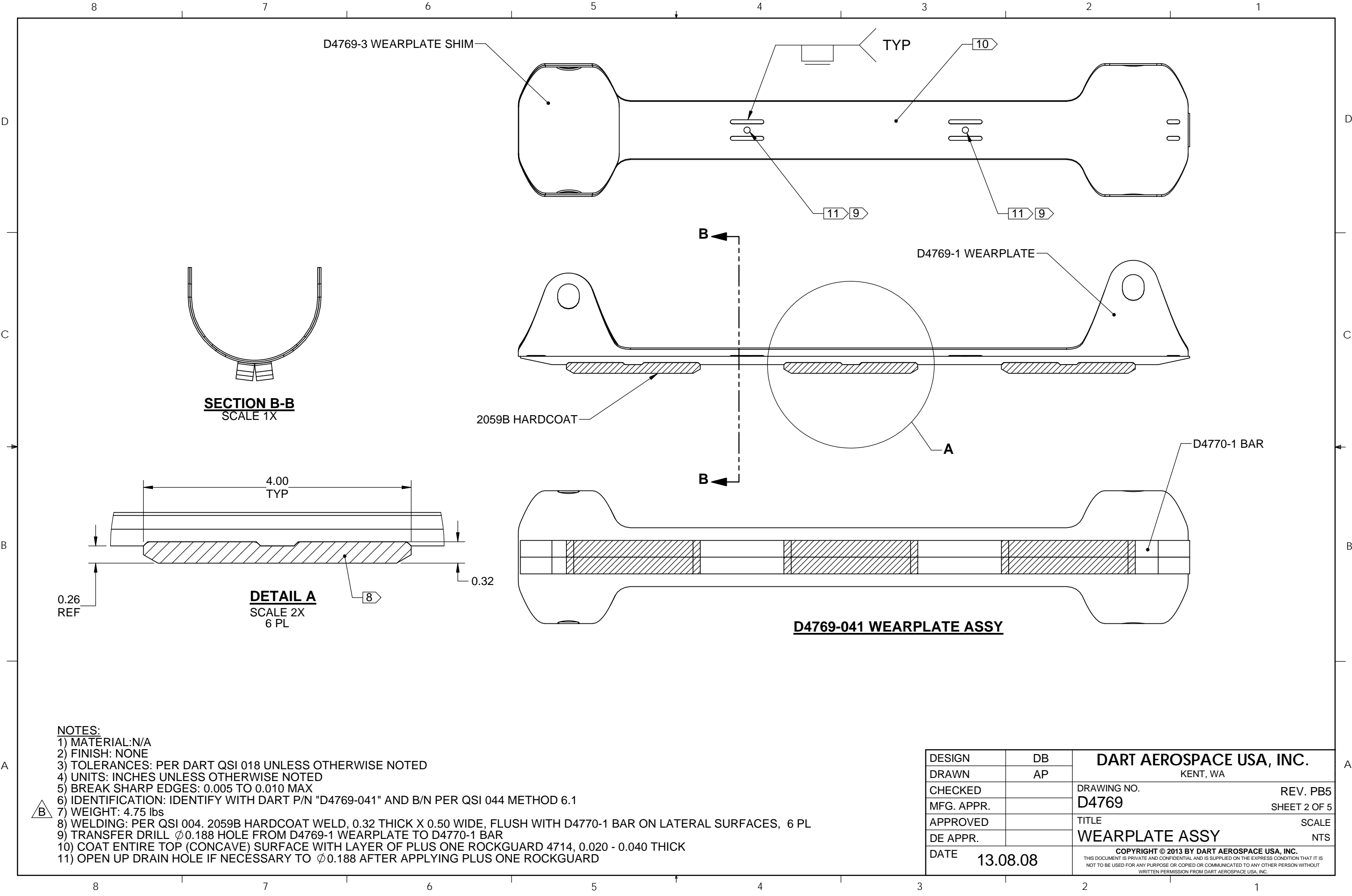


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4769-041	WEARPLATE ASSY
1	1	D4769-1	WEARPLATE
2	1	D4769-3	WEARPLATE SHIM
3	2	D4770-1	BAR
4	A/R	2059B	HARDCOAT WELD



PRELIMINARY PB5  
A.P. (13.09.11)

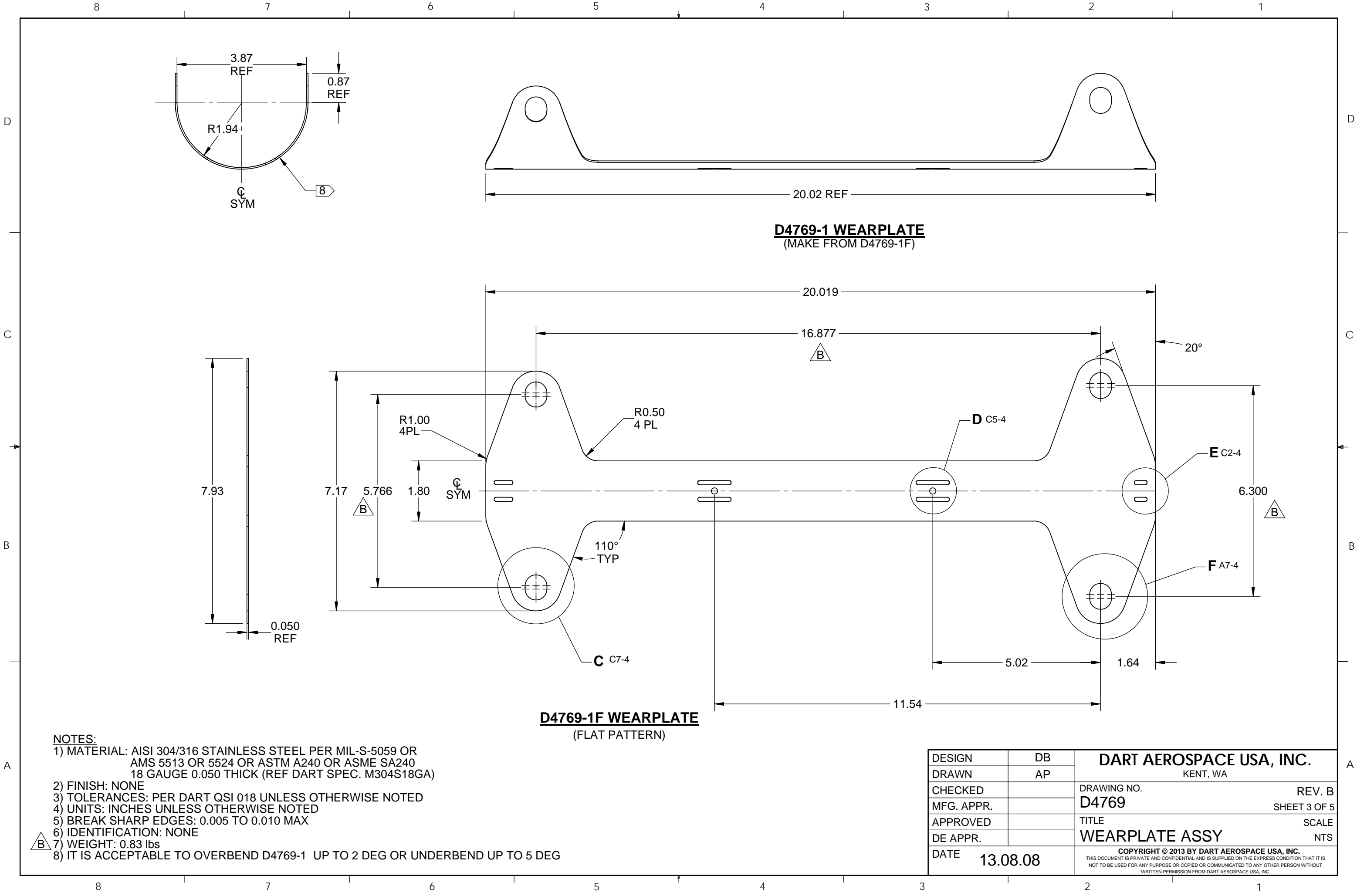
PB5	THRU HOLES NOW SLOTS, VARIOUS DIMENSIONAL CHANGES, UPADATED PART WEIGHTS. REMOVED GRAIN DIRECTION (B5-3), D4769-3 WAS D4682-9. ADDED D4769-3 SHT 3.	AP	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. PB5
MFG. APPR.		<b>D4769</b>	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSY</b>	NTS
DATE	<b>13.08.08</b>	<b>COPYRIGHT © 2013 BY DART AEROSPACE USA, INC.</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

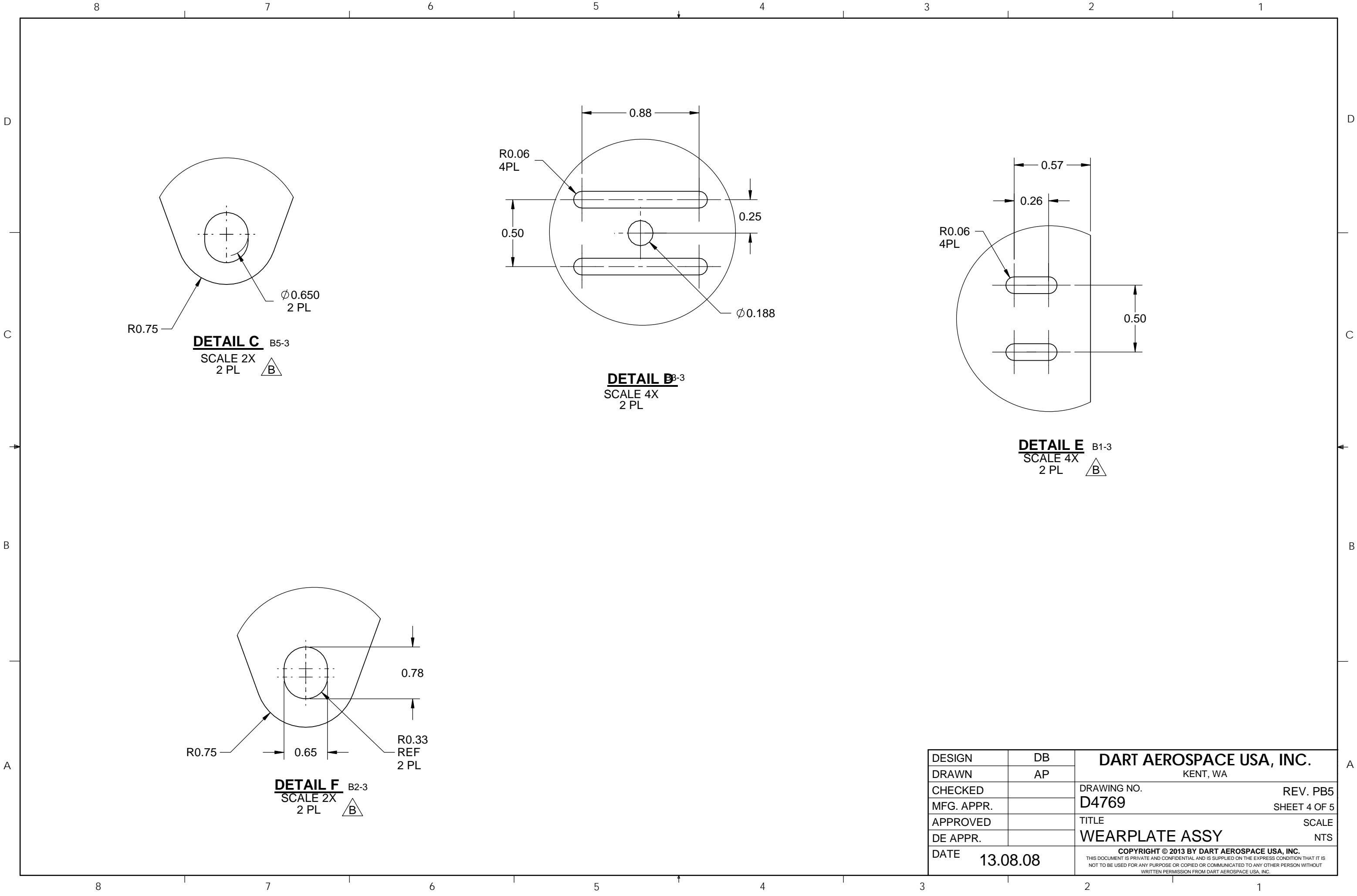


NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4769-041" AND B/N PER QSI 044 METHOD 6.1
- 7) WEIGHT: 4.75 lbs
- 8) WELDING: PER QSI 004. 2059B HARDCOAT WELD, 0.32 THICK X 0.50 WIDE, FLUSH WITH D4770-1 BAR ON LATERAL SURFACES, 6 PL
- 9) TRANSFER DRILL  $\phi$ 0.188 HOLE FROM D4769-1 WEARPLATE TO D4770-1 BAR
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF PLUS ONE ROCKGUARD 4714, 0.020 - 0.040 THICK
- 11) OPEN UP DRAIN HOLE IF NECESSARY TO  $\phi$ 0.188 AFTER APPLYING PLUS ONE ROCKGUARD

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